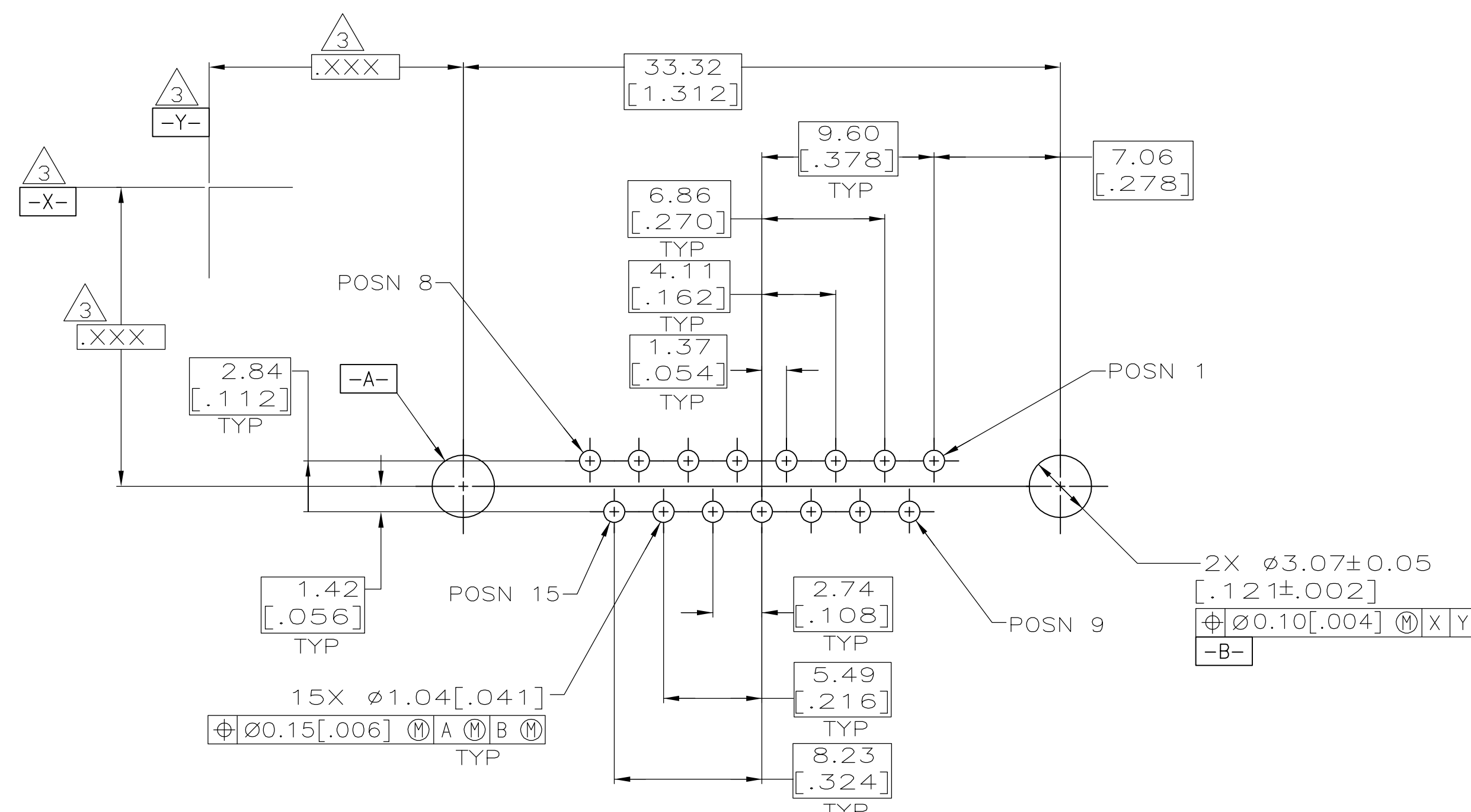
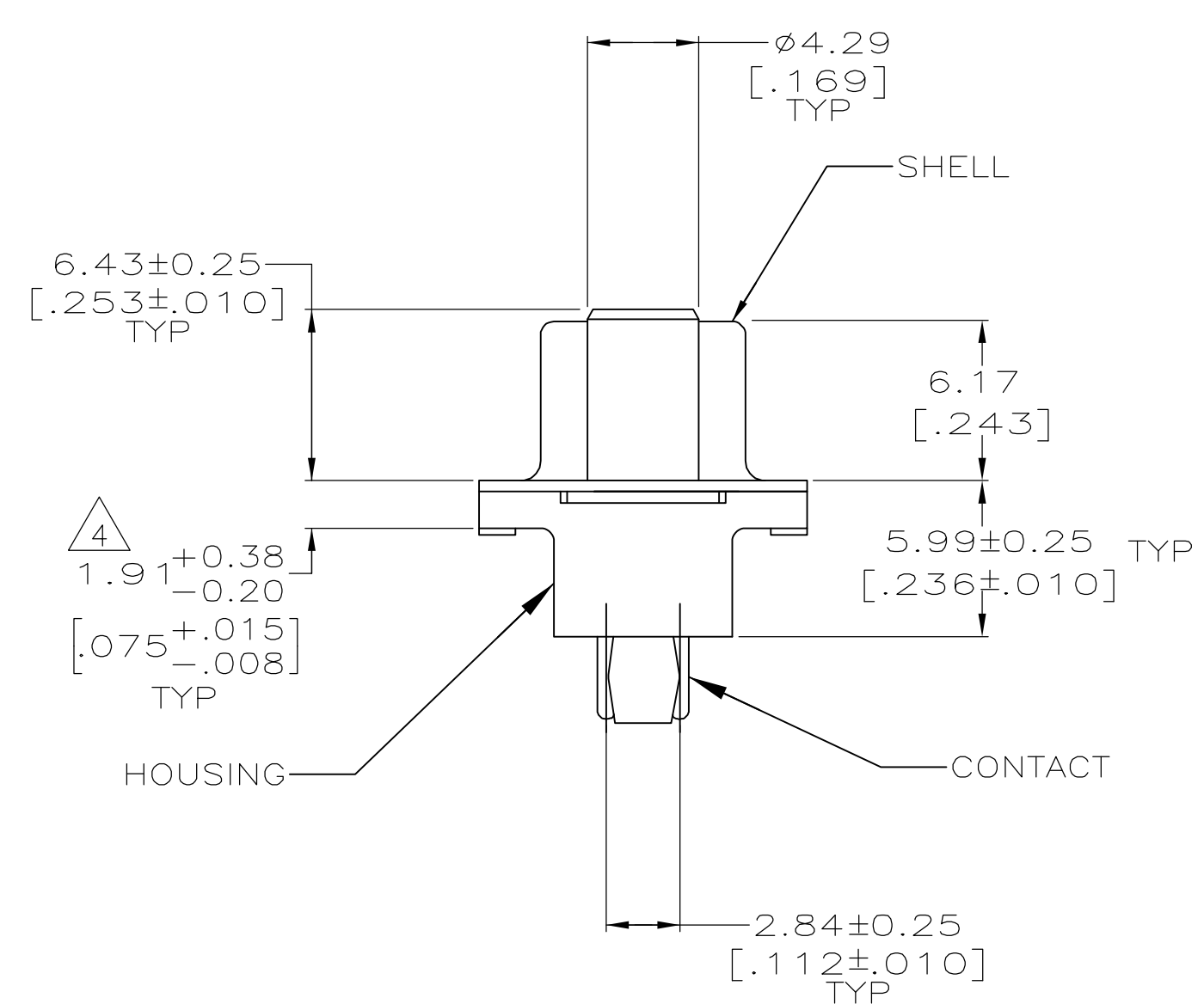
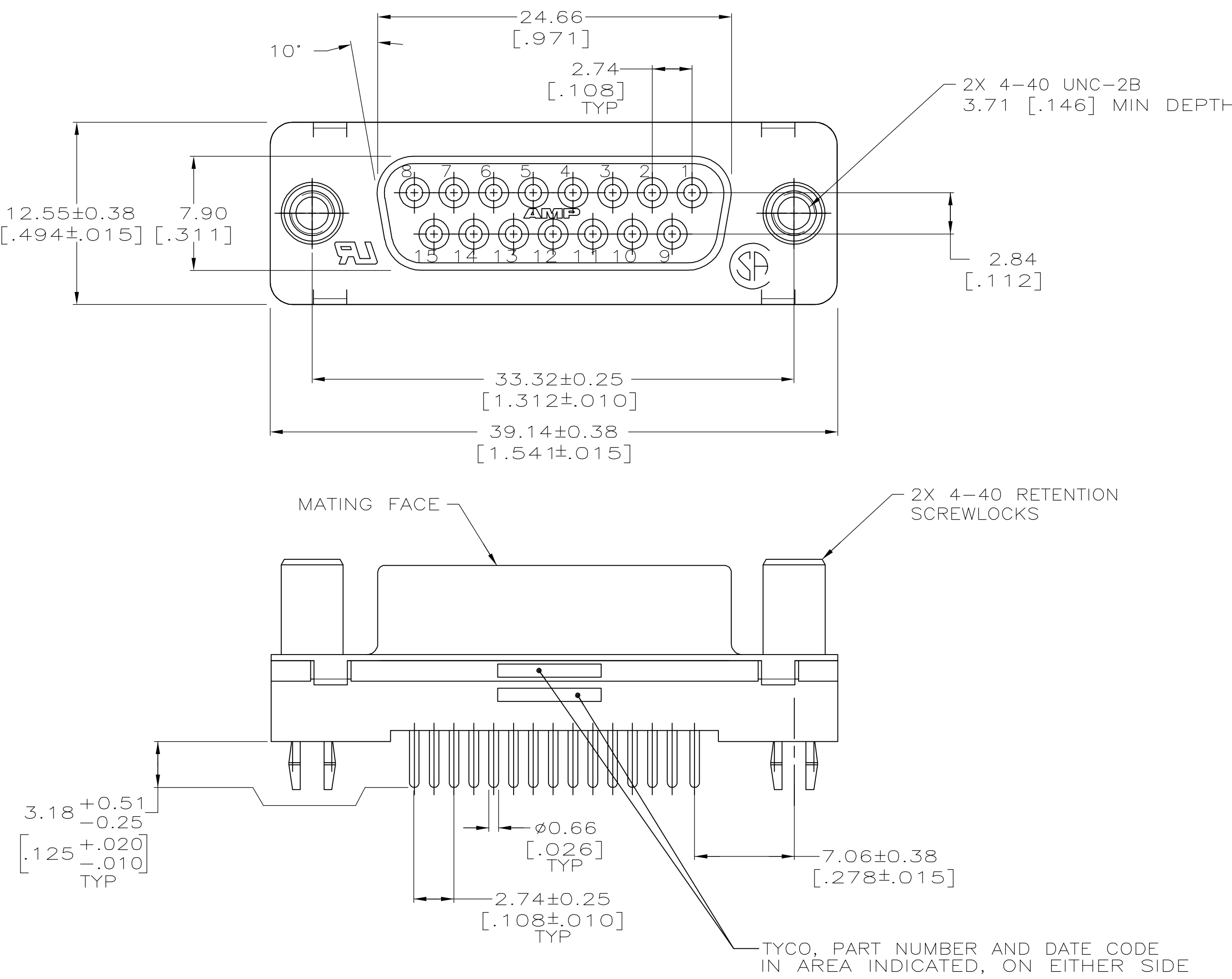


D

C

B

A



RECOMMENDED PC BOARD MOUNTING DIMENSIONS
1.57[.062] PC BOARD THICKNESS

- 1 HOUSING: POLYESTER, UL 94V-0 RATED, BLACK.
CONTACTS: PHOSPHOR BRONZE
RETENTION SCREWLOCKS: BRASS
SHELL: CARBON STEEL
- 2 SHELL: 5.08µm[.000200] MIN TIN OVER 2.54µm[.000100] MIN COPPER.
CONTACTS: 0.76µm[.000030] MIN GOLD FOR A LENGTH OF 1.40[.055] MIN
FROM MATING END, 2.54µm[.000100] MIN TIN ON OPPOSITE END, BOTH OVER
1.27µm[.000030] MIN NICKEL OVER COPPER FLASH.
RETENTION SCREWLOCKS: 2.54µm[.000100] MIN TIN OVER 1.27µm[.000050] MIN NICKEL
OVER COPPER FLASH.
- 3 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 4 2.79[.110] MAX IN SHELL TAB CLINCH AREAS.

D

C

B

A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LATTUCA	03OCT05	Tyco Electronics Corporation Harriaburg, PA 17105-3608	
DIMENSIONS: mm[INCHES]		CHK S. BOLASH	03OCT05	NAME M. WALMSLEY	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY	03OCT05	PRODUCT SPEC 108-40025	
0 PLC ± -		APPLICATION SPEC 114-40023		SIZE A1	
1 PLC ± -		WEIGHT -		CAGE CODE 00779	
2 PLC ± 0.13 [0.005]		CUSTOMER DRAWING		SCALE 4:1	
3 PLC ± -		SHEET 1 OF 1		REV A	
4 PLC ± -		RESTRICTED TO -		REV A	
ANGLES ± 2°		CUSTOMER DRAWING		REV A	
FINISH		CUSTOMER DRAWING		REV A	